

# 3801 WHITE ROSE LANE

SANTA BARBARA, CA 93110

**\$1,975,000** | 3+LIBRARY BEDS | 3 BATHROOMS | 2-CAR GARAGE | 2,842 SQUARE FEET



Large 1754037

Slide 1694648

Slide 1754038

View Online: <http://www.3801whiterose.com>  
For Instant Photos: Text 106089 To 415-877-1411

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## CLASSIC MEDITERRANEAN MEETS WARM CONTEMPORARY

This stunning, one-year-new stucco and stone Mediterranean home with a soaring contemporary interior is strategically designed with an H-floor plan, creating self-contained areas of privacy perfect for an extended family, in-home office or frequent hosting lifestyle. The distinctively European front entry leads through a custom gate and vine-covered arbor into a large courtyard with fountain, giving visitors the sense they are being welcomed into sacred space.

Inside, sweeping clean lines and high vaulted ceilings are softly complemented by wide-plank wood floors and the warm golden light of a Southern exposure pouring through abundantly sized windows and French doors. The exceptionally ...

- Built: 2015
- Lot size: .3 acre
- Views: Mountain & Setting
- Elementary School: Monte Vista
- Fireplace: Living Room
- Heating: FAG & 2-Zone AC
- Builder/Designer: The Carey Group
- Many Energy Saving/Low Maintenance Features

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## AGENT INFORMATION

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## ABOUT MONICA LENCHES

### WELCOME!

I have successfully represented buyers and sellers of fine homes and luxury estates for over twenty years in the communities of Montecito, Santa Barbara, Hope Ranch, Goleta and Santa Ynez and Carpinteria.

I am passionate about creating trusted, long-term relationships, memorable experiences and win-win negotiations. My mission is to provid...



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